EXTERIOR DOORS
Door Slab Collections
Your front entryway expresses the personality of your home. It’s the first greeting to visitors and your individual contribution to your neighborhood. Signamark’s fiberglass doors reflect the beauty of wood while imparting the benefits of low maintenance exterior doors.
FEATURES & BENEFITS

SUPERIOR SECURITY & FUNCTIONALITY
- High-definition panel embossments provide elegant curb appeal
- Polyurethane foam core provides insulation
- 16” wood lock block
- Fiberglass door panels will not dent, rust or rot
- LVL stiles with composite stiles/rails

AESTHETICALLY PLEASING
- Environmentally friendly CFC-free polyurethane foam core
- Molded doorlite openings* minimize landfill waste, reinforce door structure and doorlite support and protect against moisture.

ENERGY STAR® certified models available for all 50 states.

*AVAILABLE IN MOST STYLES
The distinctive character of each wood grain embodied in our fiberglass doors is brought to life through the hand-staining expertise of our craftsmen. Unique stain variations are to be expected—these are an integral and treasured element of the real-wood look for which our fiberglass doors are famous.

**AVAILABLE STYLES**

- Cherry Mahogany
- Chestnut Mahogany
- Light Oak
- Medium Oak
- Walnut Oak
- Smooth
- Unfinished Oak

**FUNCTIONALITY**

Low maintenance.

Will not dent like steel doors and unlike wood doors, resists cracking, splitting and warping.

Storm door compatible*.

**FLEXIBILITY**

Pre-finished doors — Choose from five durable finishes — light oak, medium oak or walnut oak and cherry or chestnut mahogany.

Unfinished oak doors — Easily stained or painted; no stain kit required.

Smooth-surface doors provide an incomparable painting surface with no primer needed.

**DESIGN**

Wide stiles and rails.

Highly defined panel embossments.

Exceptional texture definition giving the appearance of real wood, with unique grain pattern for each door style.

*COMPATIBLE WITH PROPERLY VENTED STORM DOORS

**HAND STAINED FACTORY FINISH**

The distinctive character of each wood grain embodied in our fiberglass doors is brought to life through the hand-staining expertise of our craftsmen. Unique stain variations are to be expected—these are an integral and treasured element of the real-wood look for which our fiberglass doors are famous.
Signamark has always been committed to providing the “greenest” program and product since our introduction.

Manufacturing–We use 100% CFC free foam and environmentally friendly blowing agents to prevent depletion of the ozone layer. Ninety percent of our door slabs are made as molded open panel which reduces the cutout waste that ends up in landfills.

Recycling–All of our facilities keep to strict recycling standards. Everyone from our manufacturing floor to office personnel practice and encourage recycling.

Merchandising–Today, Signamark’s literature are printed on FSC certified materials with recycled content. We are committed to incorporating recycled materials into our packaging as well.
Long cherished for its resilience and beauty, mahogany is considered an exotic wood. Signamark designers traveled to the forests of Belize to find the Mara species, and cast several impressions of its unique grain pattern. As a result, you can enjoy a hand stained door with an authentic look of a rare mahogany species in a more sustainable and environmentally friendly fiberglass material. Two finish colors have been selected by our designers to complement and bring warmth to your home.

**Optional Decorative Accents**

**Round Clavos**
- Size: 1-1/2''
- Style: Oil Rubbed Bronze

**Square Clavos**
- Size: 1-1/2'' x 1-1/2''
- Style: Oil Rubbed Bronze

**Dentil Shelf Option**
- For 425M-FG & 225M-FG only
CHERRY MAHOGANY

CHERRY MAHOGANY FINISH SHOWN

CHESTNUT MAHOGANY
Praised for its versatility, consistency, and timelessness, an oak grain finish can complement a variety of architectural styles, from craftsman to colonial to contemporary. Each door is hand stained to bring out the details of the grain, resulting in a unique and distinctive oak finish.

= MAKES THE FOLLOWING DOOR SLAB(S)
UNFINISHED OAK

UNFINISHED OAK ONLY AVAILABLE IN:
550, 440, 243, 160, 240
Our smooth door surface provides an ideal canvas for painting. Already primed, our Smooth doors eliminate the need for a primer and come ready to be painted. Adding color to your door has never been easier.

= MAKES THE FOLLOWING DOOR SLAB(S)
This classic design is available in smooth. Our fire rated doors are designed to give 20 minutes of protection from fire, providing time to escape in the event of a fire.
Add grandeur with 8’0” doors. Every detail comes to life and the striking beauty of our doors leave a lasting impression.

- OAK TEXTURED
  - 680T 36”
  - 145T 14”
- SMOOTH
  - 680S 36”
- MAHOGANY
  - 917M 36”

= MAKES THE FOLLOWING DOOR SLAB(S)

- LIGHT OAK
- MEDIUM OAK
- WALNUT OAK
- CHERRY
- CHESTNUT
Signamark offers a full array of Glass Collections to accommodate our Signamark Door Slab Collection. Most slab designs within the Oak Woodgrain and Smooth Fiberglass styles utilize standard industry sizes but some of our slabs utilize unique glass sizes only offered by Signamark Doors. This is mostly found in our Mahogany Woodgrain Door and Sidelite Slab offering along with a few of our Flush Glazed Craftsman designs in Mahogany and Smooth. Signamark can customize a glass offering to meet these unique size situations based on the distributor’s need.

**SIGNAMARK UNIQUE GLASS SIZES:**

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Signamark Interior Doors are designed with the finest woods in the world. Some of our exterior glass designs are also carried in the interior door collections, allowing you to match and coordinate finishes and designs for just the right look throughout your home.

AVAILABLE SIGNAMARK WOOD SPECIES

- Cherry
- Mahogany
- Maple
- Pine
- Red Oak
- Primed MDF
LIMITED LIFETIME WARRANTY FOR FIBERGLASS DOORS
LIMITED WARRANTY FOR COMPONENTS AND FINISH

WARRANTY COVERAGE
Signamark fiberglass doors by Trinity Glass International, Inc. (hereinafter TRINITY) are covered under this limited lifetime warranty, to be structurally free from defects in material and workmanship that would render the door unfit for its designed use, subject to the conditions and restrictions contained herein. This limited lifetime warranty extends only to the original customer of TRINITY (hereinafter Customer), not the end consumer.

GLASS, WOOD COMPONENTS AND FINISHES
TRINITY’S PVC JAMBS (door frame) are covered by the same limited lifetime warranty as TRINITY’s fiberglass doors. Glass panels are warranted for 10 years and wood components are warranted for 5 years from the date of purchase, provided compliance to all recommended preventive care (including but not limited to proper stain and/or paint recommendations). Glass panels are warranted only for permanent failure of the hermetic seal directly attributable to defective manufacturing of the insulated panel. All pre-finished TRINITY doors and other pre-finished components, are covered under a 2 year limited finish warranty from date of purchase, to be free from defects in material and workmanship, so not to blister, peel, flake or crack.

WARRANTY CLAIM PROCEDURES:
In the event of a defect covered under this warranty, Customer shall comply with the following claim procedures:

1. Written warranty claim shall be presented to TRINITY.
2. Claim must include the following information:
   a. Nature or adequate description of defect(s).
   b. Identification of product including size, design, type, and product number (if available).
   c. Date of purchase.
   d. Proof of purchase.
3. Upon TRINITY’S request, Customer must permit TRINITY (or its representative) to inspect the claimed defective door. TRINITY shall have 30 days from receipt of Customer’s written claim to exercise this option to inspect.

EXCLUSIVE REMEDIES
Upon receipt of a valid claim, TRINITY shall have the option to repair the product, provide a replacement product of like kind and design, or provide a refund of the original purchase price. In no event, shall the remedy exceed the original purchase price of the door. This remedy shall be the sole and exclusive remedy for claims covered under this limited warranty, and there shall be no other remedy including but not limited to incidental or consequential damages arising out of the defective door. Further, in no event shall TRINITY be responsible for shipping, labor, finishing expenses, removal of original product, installation of product, expenses, or other charges, costs or claims beyond the remedy stated above.

EXCEPTIONS FROM COVERAGE
The following exceptions are not covered and shall otherwise not be considered to be defects in material or workmanship as applied to this limited warranty: any damage or discoloration caused by not painting/finishing smooth or unfinished fiberglass doors within 6 months of installation; any damage caused by not painting/finishing wood components within 2 weeks of installation; any damage caused by the Customer and/or end consumer to include but not limited to broken glass, damages caused during installation of the door, replacement of TRINITY parts/components, improper storage, handling, finishing, and/or improper glazing; or any act(s) performed to the door not in compliance with TRINITY’S instructions and recommendations; and any damage caused by installing a non-ventilating storm door. This warranty applies only to doors installed in owner occupied residential dwellings within the continental U.S., during the first end-consumer’s ownership, and is non-transferable.

TRINITY makes no other warranty, including a warranty of merchantability or fitness for a particular purpose, with respect to the product or replacement except to the extent provided herein. Invalidation of any one or more of the provisions of this limited warranty shall in no way affect any of the provisions in this limited warranty, which remain in full force and effect. Any and all legal actions for any and every breach of this warranty shall be instituted and maintained in any court of competent jurisdiction in the County of King, State of Washington. TRINITY reserves the right to modify the terms and conditions of this warranty without prior notice.
FINISHING INSTRUCTIONS

SIGNAMARK HAND STAINED DOORS: Signamark hand stained doors already come with a polyurethane UV topcoat which protects the door during the 2 year finish warranty. It does not require additional topcoats at time of purchase but you will need to apply additional topcoats after 2-3 years as mentioned in the Care & Maintenance section below.

PAINTED FINISH: SMOOTH FIBERGLASS DOORS
SMOOTH FIBERGLASS DOORS: You can use any high quality oil based or latex based exterior paint. Priming the door is not required, but we do recommend a light sanding with 600 grit sandpaper for better paint adhesion. Before applying a paint, wipe the door and doorklit frame with a damp cloth to remove any dirt, oil, or debris. Allow the surface to fully dry before painting. For a pleasing look, we recommend painting with strokes in the directions shown. Apply at least two coats of paint, following the paint manufacturer’s recommended instructions along with drying time between coats.

CARE & MAINTENANCE
We recommend on any hand stained product that you reapply a UV topcoat over the existing topcoat every 2-3 years to protect your beautiful entryway from harsh weathering. We do not recommend stripping the finish. In locations with severe weather exposure, more frequent maintenance may be required. Caulk as well as repaint your doors as soon as deterioration can be detected.

VISIT US ON THE WEB

View our full line of products along with helpful resource information at www.signamark.com