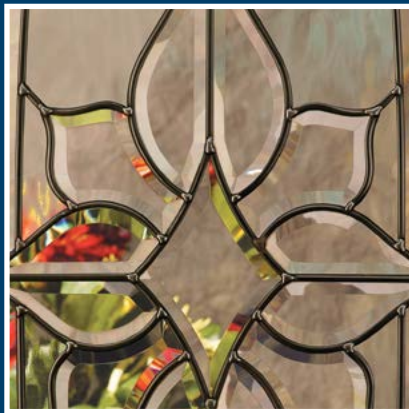


SIGNAMARK®  
GLASS COLLECTIONS  
Exterior Doors



# SIGNAMARK®



## GLASS COLLECTIONS | Exterior Doors

- 4 | GLASS COLLECTIONS OVERVIEW
- 6 | GLASS OFFERING CHART
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- 16 | PROVENCE™
- 18 | LEHIGH®
- 20 | LONE STAR™
- 21 | EMERALD™
- 22 | SOLITAIRE™
- 24 | CLASSIC
  
- 26 | WARRANTY
- 27 | BEAUTY SHOT GALLERY & WEB INFO

Your front entryway expresses the personality of your home. It's the first greeting to visitors and your individual contribution to your neighborhood. Signamark's decorative glass enhances your home's curb appeal and its resale value. Our skilled craftsmen carefully cut, polish and finish each piece of glass into artistically designed patterns. Our decorative glass doorlites are triple-pane insulated for an airtight and energy efficient seal.



# GLASS COLLECTIONS

St. Jane® Collection  
Zinc | Patina | Brass



Pages 10-11

Crystal Collection  
Zinc



Page 12

Cameron™ Collection  
Zinc



Page 12

Stellar™ Collection  
Patina



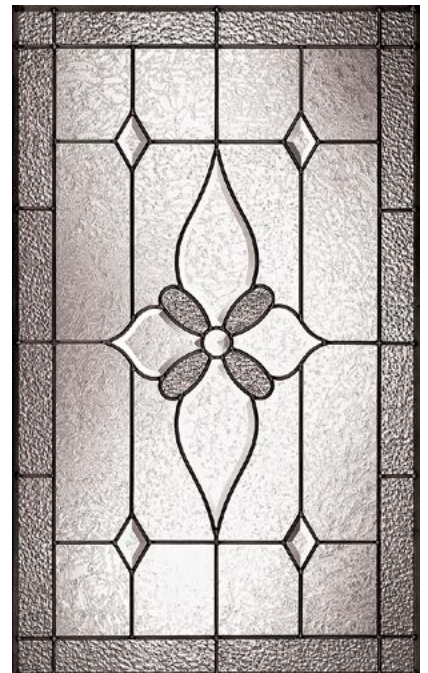
Page 13

Turquoise™ Collection  
Zinc



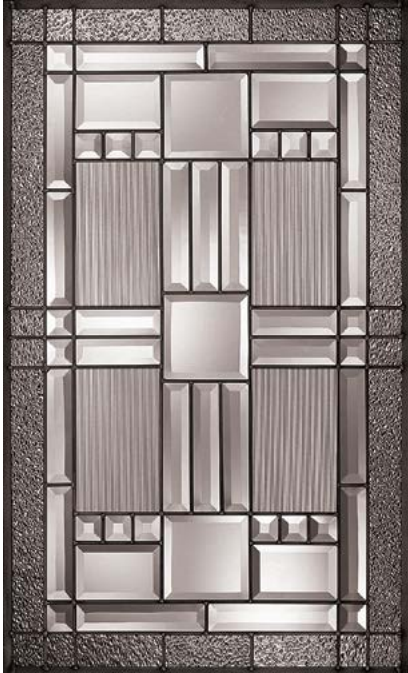
Pages 14-15

Provence™ Collection  
Zinc | Patina | Brass



Pages 16-17

Lehigh® Collection  
Zinc | Patina



Pages 18-19

Lone Star™ Collection  
Zinc | Patina



Page 20

Emerald™ Collection  
Zinc



Page 21

Solitaire™ Collection  
Zinc | Brass






















Pages 22-23

Classic Collection  
Zinc | Brass



Pages 24-25

# GLASS OFFERING















Shape	Description	ID	Frame Color*	IG Size	St. Jane	Crystal	Cameron	Stellar	Turquoise	Provence	Lehigh	Lone Star	Emerald	Solitaire	Classic
	Mini Lite	110	W	7 1/2 x 18 1/2	X							X			X
	Fanlite	400	W	21 7/8 x 9 7/8	X			X	X	X		X	X	X	
	Fanlite	300	W	19 1/2 x 9 3/4	X				X						
	Craftsman	420	W	23 x 13 1/8			X			X					
	Craft Arch	429	W	23 x 13 1/8		X				X					
	Half Lite	430	W, T	22 x 36	X		X	X	X	X		X	X	X	
	Half Lite R-Top	439	W	22 x 36	X								X		
	3/4 Oval	150	W	14 x 37	X			X	X	X		X		X	X
	3/4 Oval	550	T	16 1/2 x 39	X			X	X	X		X		X	
	Center Arch	243	W, T	8 x 42	X	X		X	X	X		X	X	X	
	3/4 Lite	440	T	22 x 47 7/8	X				X		X				X
	Full Lite	460	W, T	22 x 63 7/8	X				X	X	X			X	X
	Full Lite	360	W	20 x 63 7/8	X					X					
	Full Lite 8FT	480	W	22 x 79 15/16	X					X					
	Half Lite	230	W, T	8 x 36	X		X	X	X	X				X	X
	Half Lite R-Top	239	W	8 x 36	X									X	
	Center Arch	243	W, T	8 x 42	X	X		X	X	X		X	X	X	
	3/4 Lite	240	W, T	8 x 47 7/8	X			X	X	X				X	X
	Full Lite	160	W, T	7 x 63 7/8	X	X	X	X	X	X	X	X	X	X	X

..... DOORS ..... SIDELITES .....






\*W = White grained frame; T = Tan grained frame

# ENERGY RATINGS

DOORS

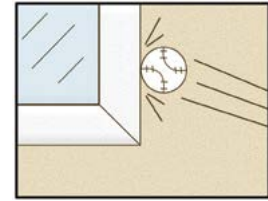
Shape	Description	ID	NFRC Size	U-Factor**	SHGC**
	Mini Lite	110	1/4 Lite	0.19	0.07
	Fanlite	400	1/4 Lite	0.19	0.07
	Fanlite	300	1/4 Lite	0.19	0.07
	Craftsman	420	1/4 Lite	0.19	0.07
	Craft Arch	429	1/4 Lite	0.19	0.07
	Half Lite	430	Half Lite	0.23	0.13
	Half Lite R-Top	439	Half Lite	0.23	0.13
	3/4 Oval	150	1/4 Lite	0.19	0.07
	3/4 Oval	550	Half Lite	0.23	0.13
	Center Arch	243	1/4 Lite	0.19	0.07
	3/4 Lite	440	3/4 Lite	0.25	0.18
	Full Lite	460	Full Lite	0.28	0.24
	Full Lite	360	Full Lite	0.28	0.24
	Full Lite 8FT	480	Full Lite	0.28	0.24

SIDELITES

	Half Lite	230	Half Lite	0.20	0.07
	Half Lite R-Top	239	Half Lite	0.20	0.07
	Center Arch	243	Half Lite	0.20	0.07
	3/4 Lite	240	3/4 Lite	0.22	0.09
	Full Lite	160	3/4 Lite	0.22	0.09

## HIGH PERFORMANCE LITE FRAME

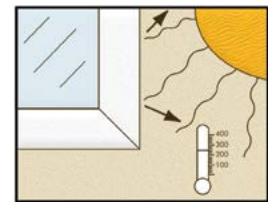
Our high performance lite frame outperforms the industry standard frame and comes standard on all Signamark decorative glass.



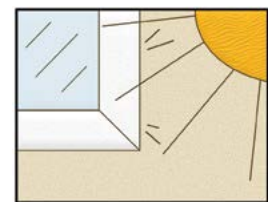
High Impact Strength



Easy to Paint or Stain



Compatible with Properly Vented Storm Door



Limits Ultraviolet Degradation and Discoloration

\*\*Simulated testing based on Prehung Fiberglass Door with polyurethane foam core, prehung wood frame, and triple pane decorative glass.



# CRAFTSMANSHIP

## HAND CRAFTED GLASS

Distinguished by their artistry and craftsmanship, each glass panel of Signamark is individually handled in a multi-step process of hand cutting, polishing and finishing that creates beveled-glass designs reminiscent of fine crystal. Decorative camings are hand molded into place, accentuating the gentle curves and lines of each artistic design. Individual elements are then hand-pieced into a unique finished statement by our team of skilled artisans and craftsmen.

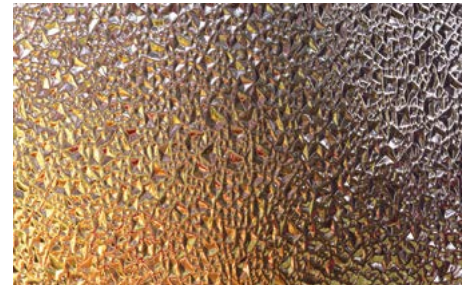




CLEAR GLASS



GRANITE



DOUBLE GRANITE



GLUE CHIP



CLEAR TEXTURE



GRAY TEXTURE



RIPPLE WAVE



FLUTED



REEDED



SEEDY



CLEAR BEVEL



GLUE CHIP BEVEL



JEWEL



BRASS CAMING

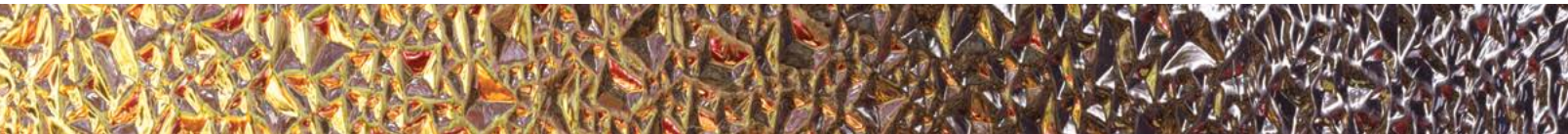


PATINA CAMING



ZINC CAMING

IMAGES SHOWN ABOVE ARE REPRESENTATIVE OF GLASS TYPES THAT COMPRISE DESIGNS ONLY. GLASS COMPONENTS MAY VARY BY LITE SHAPE.



## GLASS STYLES

Traditional techniques of creating art glass produce textures, swirls and air bubbles that add individual character to the glass. These purposeful and unique qualities are integral to the expressive nature of art glass.

PRIVACY RATING



1  
LESS PRIVATE

10  
MORE PRIVATE

# ST. JANE®

ZINC | PATINA | BRASS

8/0 Door Glass  
22" x 79-15/16"



STJ480•



STJ430



STJ230



STJ110



STJ439



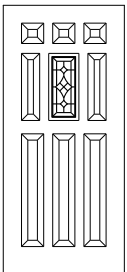
STJ239



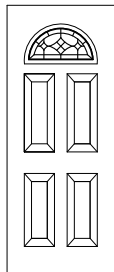
STJ440



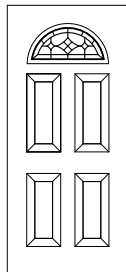
STJ240



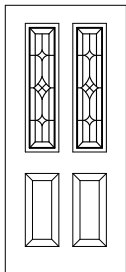
STJ110



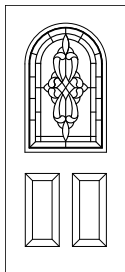
STJ300



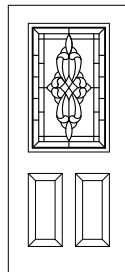
STJ400



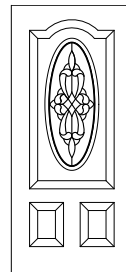
STJ230 Twin



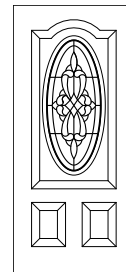
STJ439



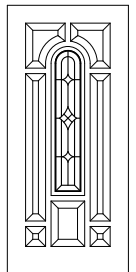
STJ430



STJ150



STJ550



STJ243

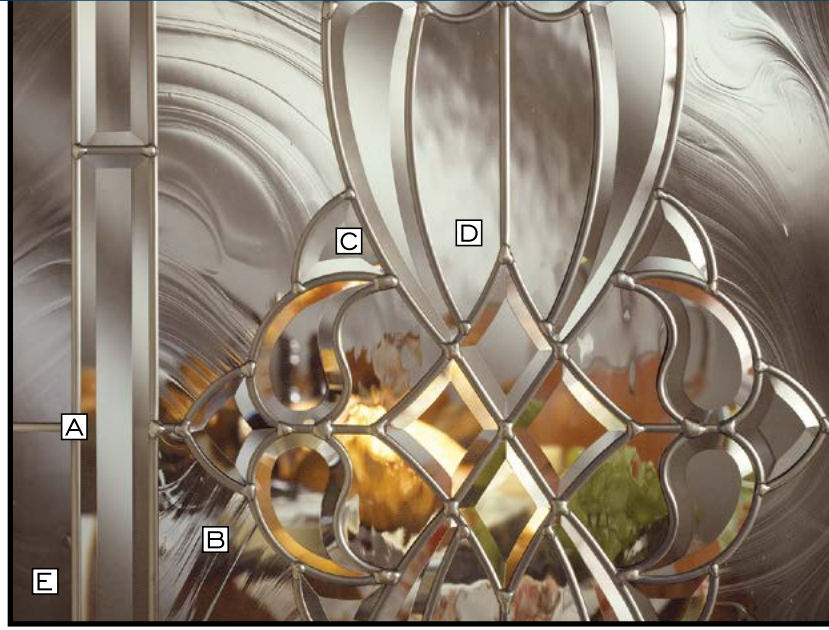
\* GLASS SHOWN  
 ● AVAILABLE IN PATINA & ZINC CAMING ONLY  
 ∞ AVAILABLE IN BRASS & ZINC CAMING ONLY  
 # DOES NOT CONTAIN GRAY TEXTURE GLASS

PRIVACY RATING 7

- A ZINC CAMING
- D RIPPLE WAVE
- B CLEAR TEXTURE
- E GRAY TEXTURE
- C CLEAR BEVEL



STJ300 | STJ400\*



STJ360● | STJ460\*

STJ160



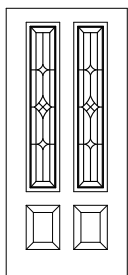
STJ243



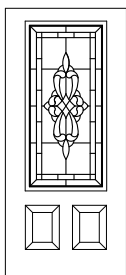
STJ550●



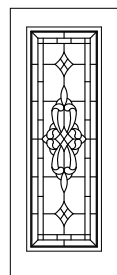
STJ150#



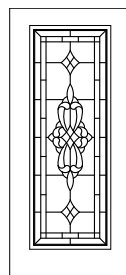
STJ240 Twin



STJ440



STJ360



STJ460



STJ230



STJ239



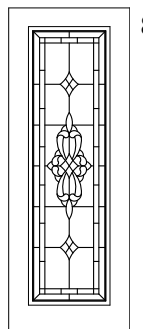
STJ240



STJ243



STJ160



STJ480

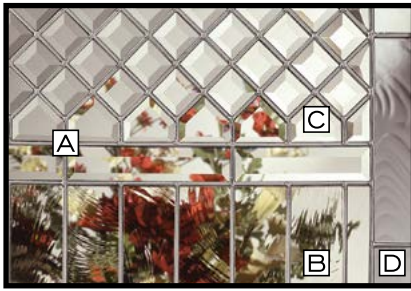
8/0

# CRYSTAL

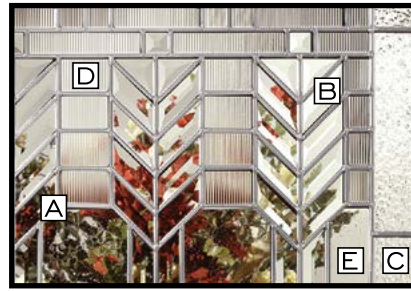
ZINC | PRIVACY RATING 5

# CAMERON™

ZINC | PRIVACY RATING 5



- ▣ A ZINC CAMING
- ▣ B CLEAR TEXTURE
- ▣ C CLEAR BEVEL
- ▣ D GRAY TEXTURE



- ▣ A ZINC CAMING
- ▣ B CLEAR BEVEL
- ▣ C GRANITE
- ▣ D FLUTED
- ▣ E SEEDY



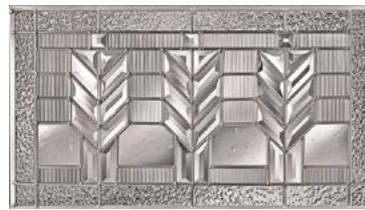
CRT160



CRT429  
DOES NOT CONTAIN CLEAR TEXTURE GLASS



CRT243



CMR420



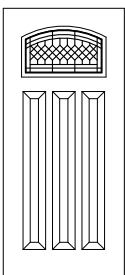
CMR430



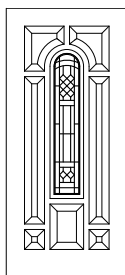
CMR230



CMR160



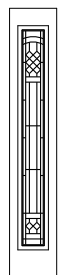
CRT429



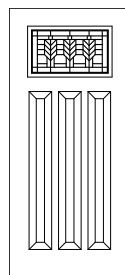
CRT243



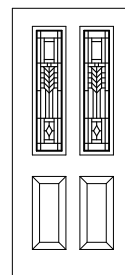
CRT243



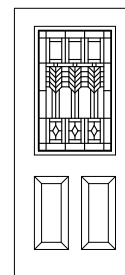
CRT160



CMR420



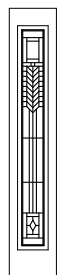
CMR230 Twin



CMR430



CMR230



CMR160

# STELLAR™

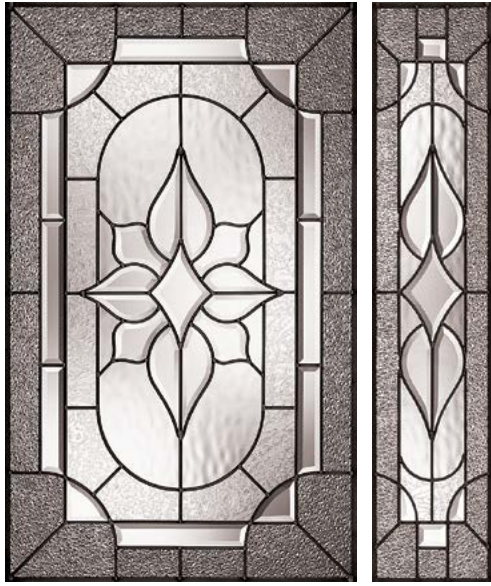
PATINA | PRIVACY RATING 5

**A** PATINA CAMING

**C** CLEAR BEVEL

**B** DOUBLE GRANITE

**D** RIPPLE WAVE



SLR430

SLR230



SLR160



SLR243



SLR400



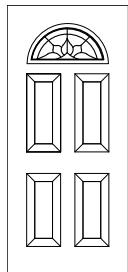
SLR550



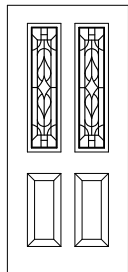
SLR240



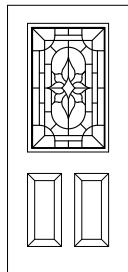
SLR150  
DOES NOT CONTAIN  
DOUBLE GRANITE  
GLASS



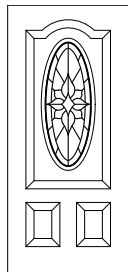
SLR400



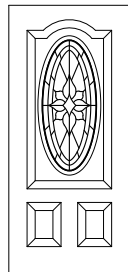
SLR230 Twin



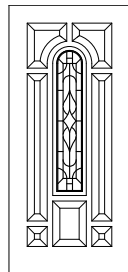
SLR430



SLR150



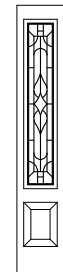
SLR550



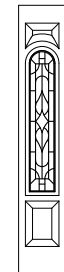
SLR243



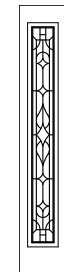
SLR230



SLR240



SLR243



SLR160

# TURQUOISE™

ZINC



TUR400



TUR430



TUR230#



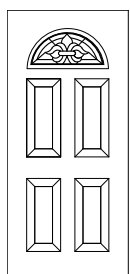
TUR243#



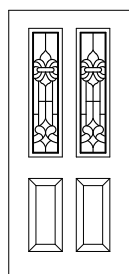
TUR440



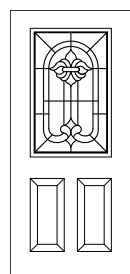
TUR240#



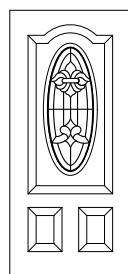
14 TUR400



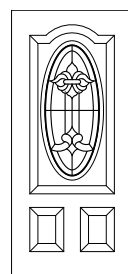
TUR230 Twin



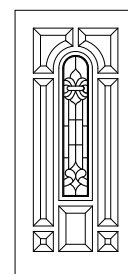
TUR430



TUR150



TUR550



TUR243

# DOES NOT CONTAIN RIPPLE WAVE GLASS

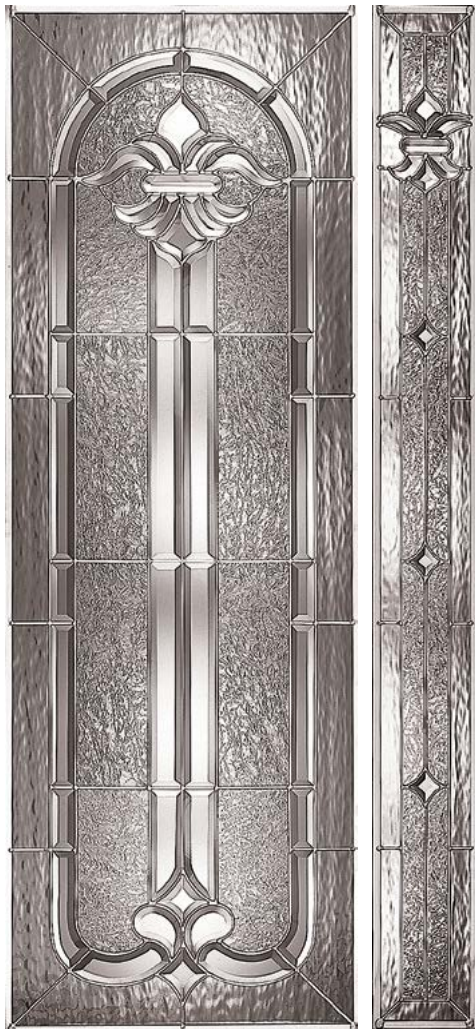
PRIVACY RATING 7

A ZINC CAMING

C CLEAR BEVEL

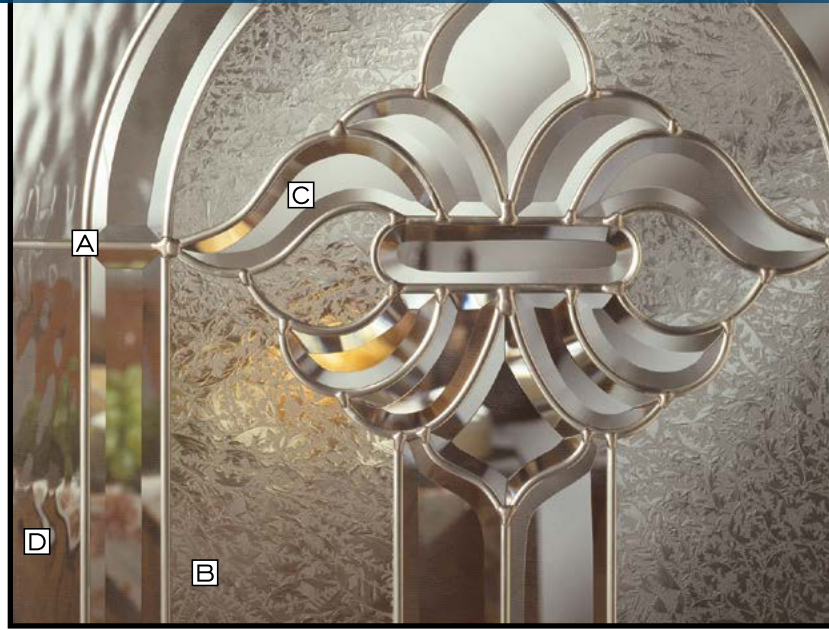
B GLUE CHIP

D RIPPLE WAVE



TUR460

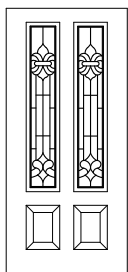
TUR160



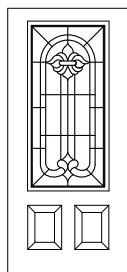
TUR550#



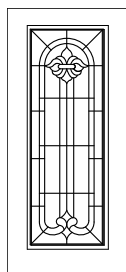
TUR150#



TUR240 Twin



TUR440



TUR460



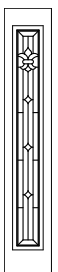
TUR230



TUR240



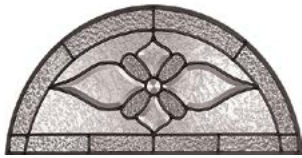
TUR243



TUR160 15

# PROVENCE™

ZINC | PATINA | BRASS



PRV300



PRV400



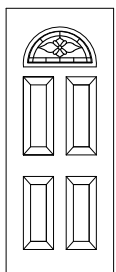
PRV550•



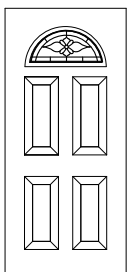
PRV240



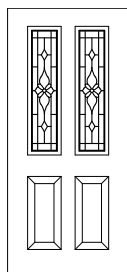
PRV150



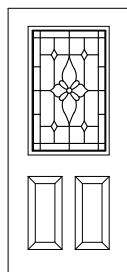
16 PRV300



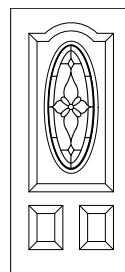
PRV400



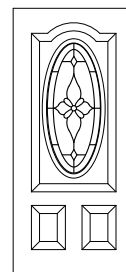
PRV230 Twin



PRV430



PRV150



PRV550



• AVAILABLE IN PATINA & ZINC CAMING ONLY

PRIVACY RATING 9

**A** PATINA CAMING

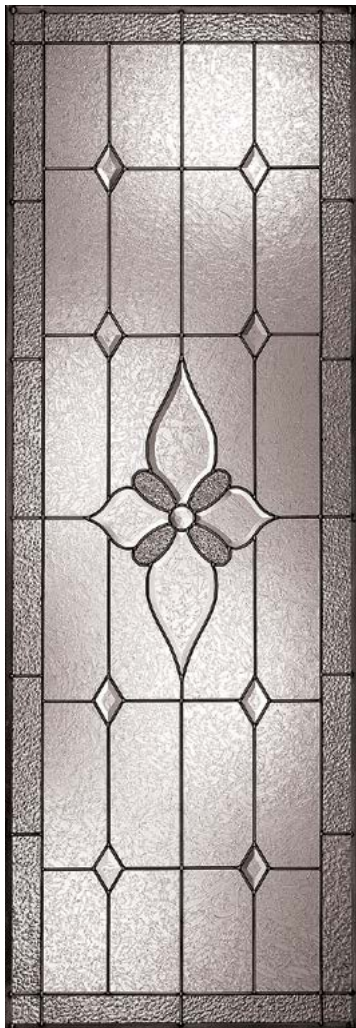
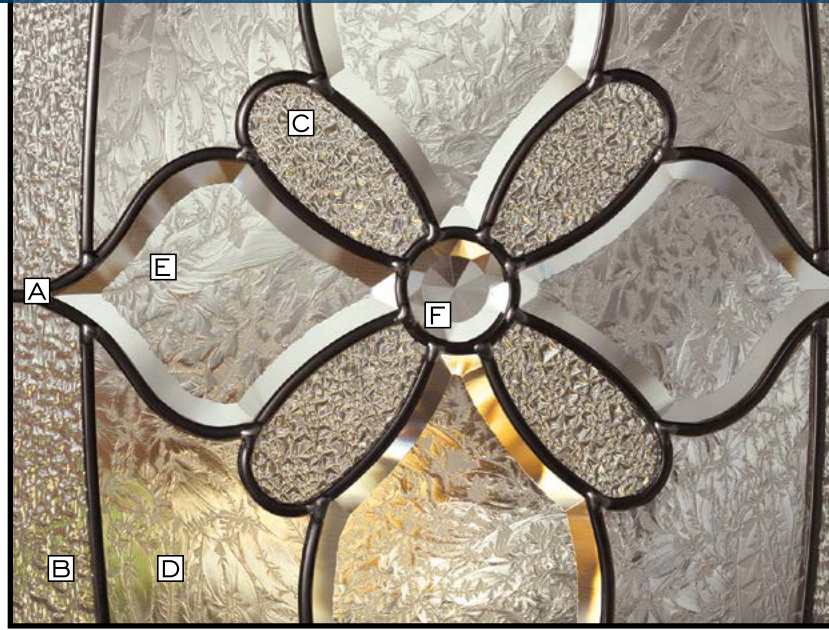
**D** GLUE CHIP

**B** GRANITE

**E** GLUE CHIP BEVEL

**C** DOUBLE GRANITE

**F** JEWEL



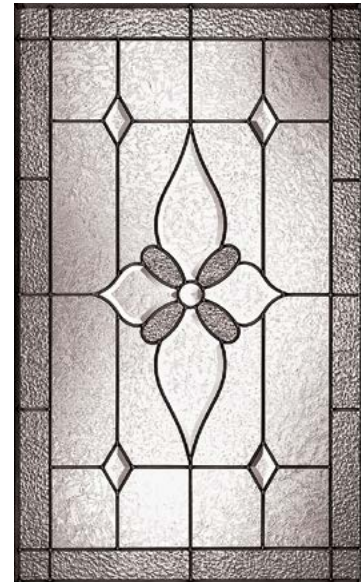
PRV460



PRV160



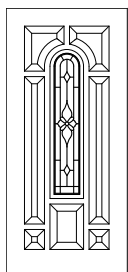
PRV243•



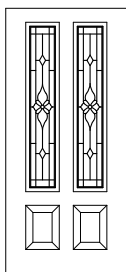
PRV430



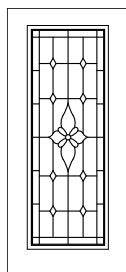
PRV230



PRV243



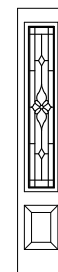
PRV240 Twin



PRV460



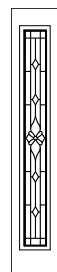
PRV230



PRV240



PRV243

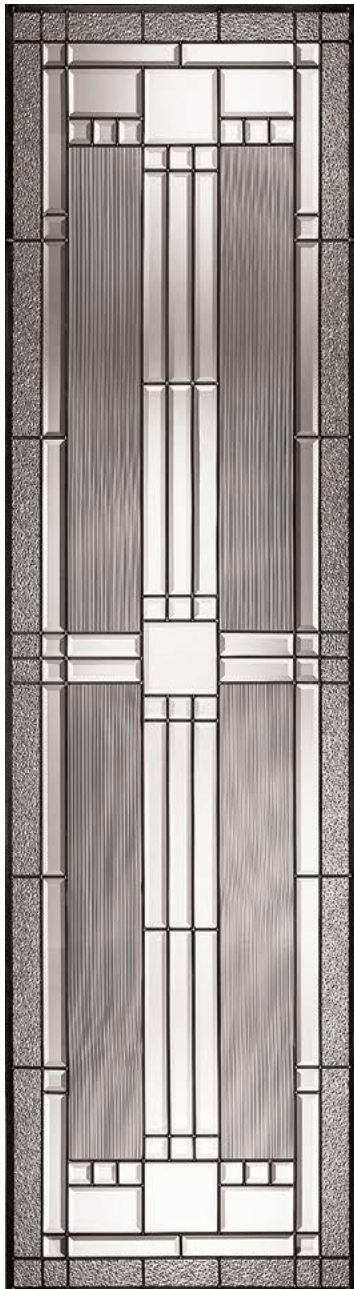


PRV160 17

# LEHIGH®

ZINC | PATINA

8/0 Door Glass  
22" x 79-15/16"



LEH480•



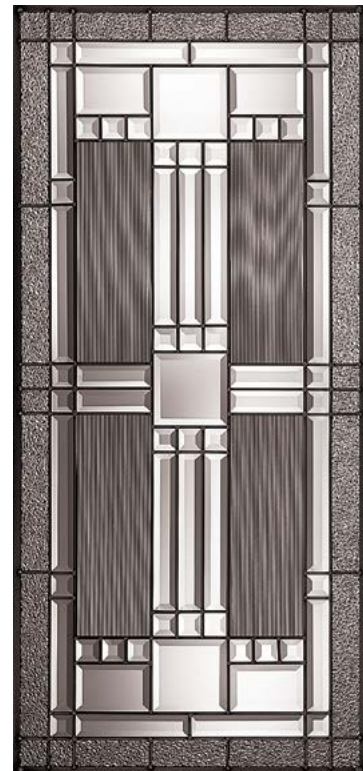
PATINA 430 DOORLITE with 230 SIDELITES



LEH429•#



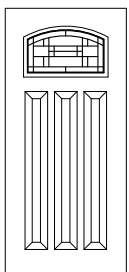
LEH420#



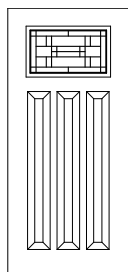
LEH440



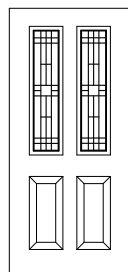
LEH240



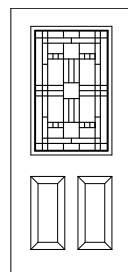
18 LEH429



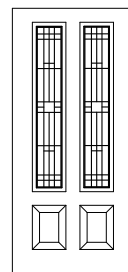
LEH420



LEH230 Twin



LEH430



LEH240 Twin

\* GLASS SHOWN  
 ● AVAILABLE IN PATINA CAMING ONLY  
 # DOES NOT CONTAIN GRANITE GLASS

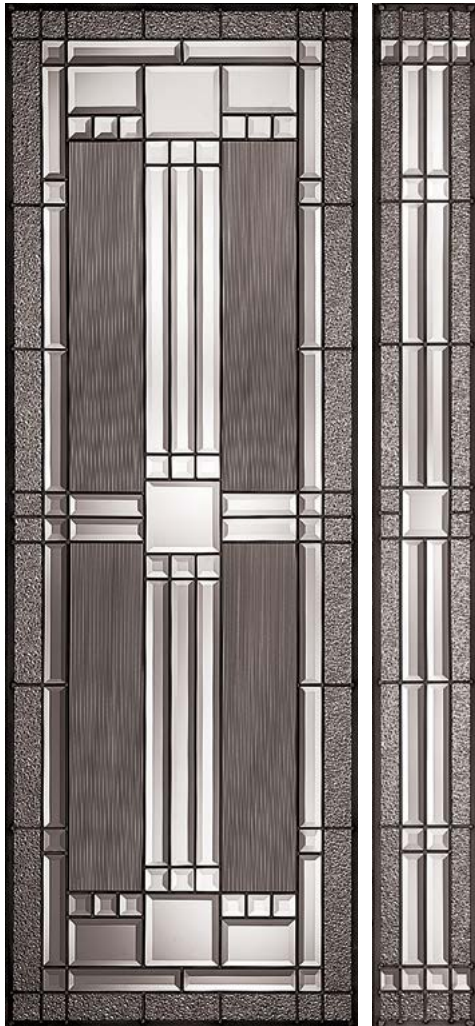
PRIVACY RATING 6

A PATINA CAMING

C CLEAR BEVEL

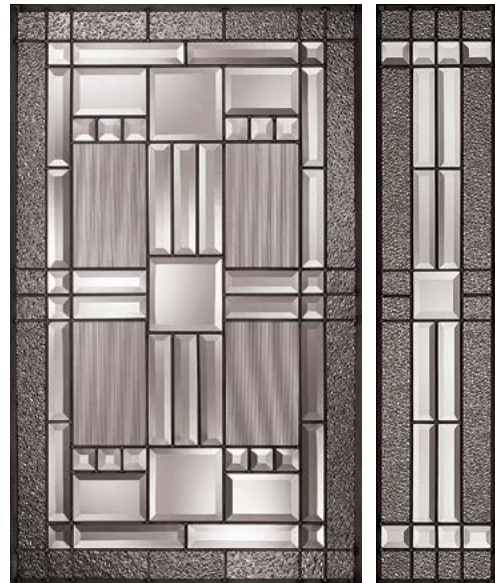
B DOUBLE GRANITE

D FLUTED



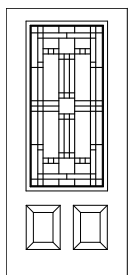
LEH360● | LEH460\*

LEH160

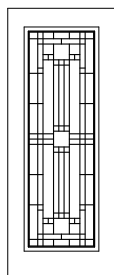


LEH430

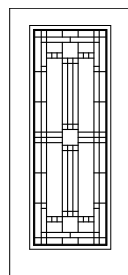
LEH230



LEH440



LEH360



LEH460



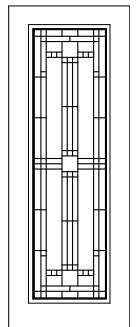
LEH230



LEH240



LEH160



LEH480

8/0

# LONE STAR™

ZINC | PATINA CAMING | PRIVACY RATING 6

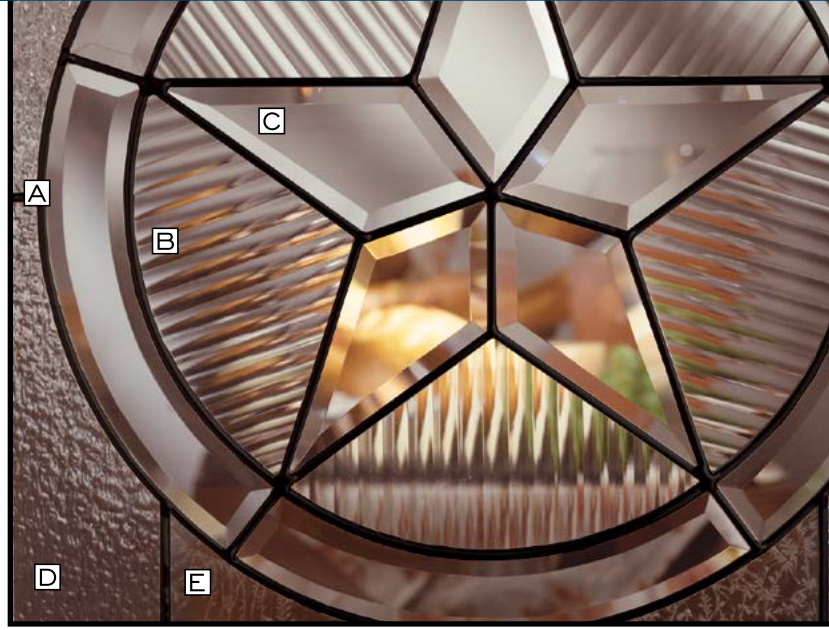
A PATINA CAMING

D GRANITE

B REEDED

E GLUE CHIP

C CLEAR BEVEL



LST243•



LST160

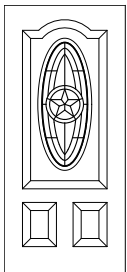


LST550

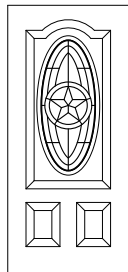


LST150•

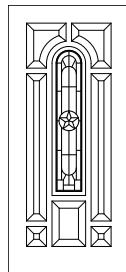
• AVAILABLE IN PATINA CAMING ONLY



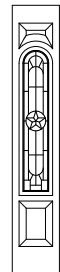
20 LST150



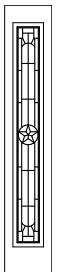
LST550



LST243



LST243



LST160

# EMERALD™

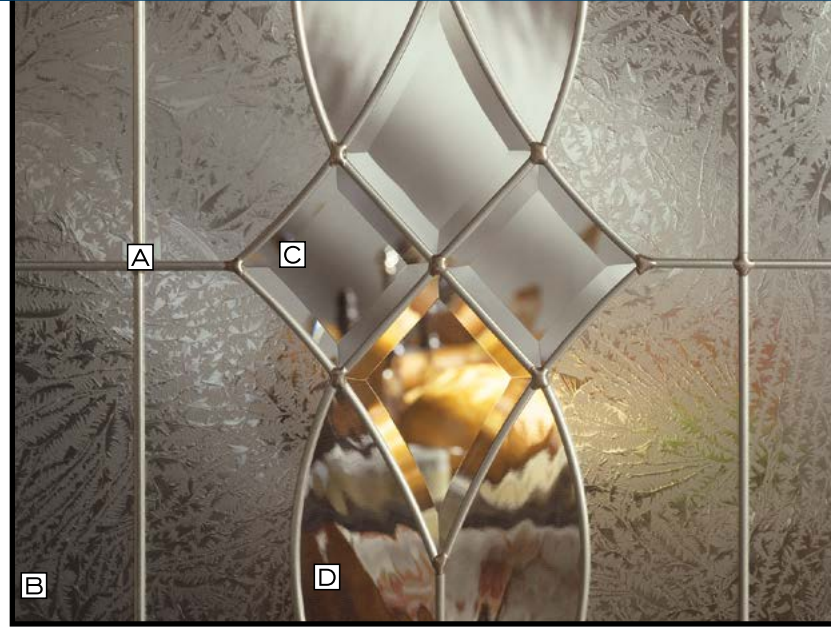
ZINC | PRIVACY RATING 8

**A** ZINC CAMING

**C** CLEAR BEVEL

**B** GLUE CHIP

**D** RIPPLE WAVE



EME160



EME243



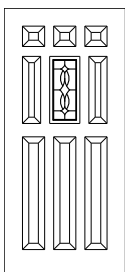
EME110



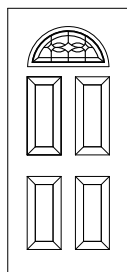
EME400



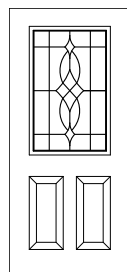
EME430



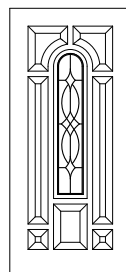
EME110



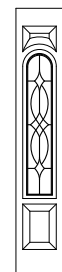
EME400



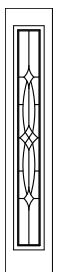
EME430



EME243



EME243



EME160

# SOLITAIRE™

ZINC | BRASS



SOL430



SOL230



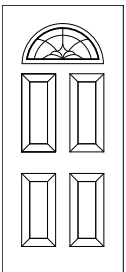
SOL550•



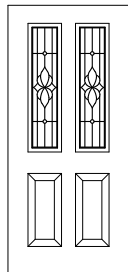
SOL240•



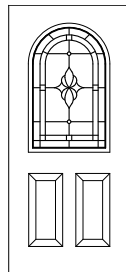
SOL150•



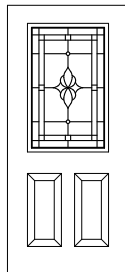
22 SOL400



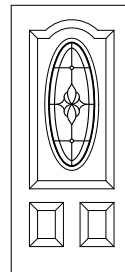
SOL230 Twin



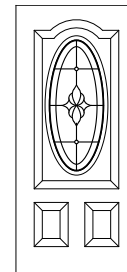
SOL439



SOL430



SOL150



SOL550

\* GLASS SHOWN  
 ● AVAILABLE IN ZINC CAMING ONLY  
 # DOES NOT CONTAIN JEWEL GLASS

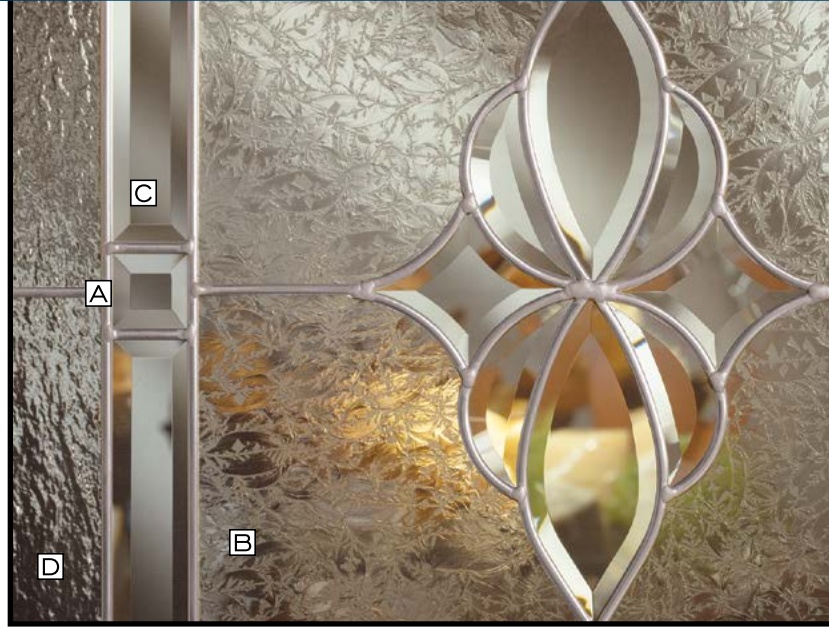
PRIVACY RATING 8

- A ZINC CAMING
- B GLUE CHIP
- C CLEAR BEVEL

- D GRANITE
- E JEWEL  
(not Shown)



SOL400



SOL460#



SON160



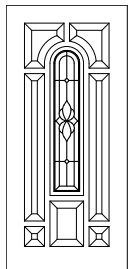
SOL243●



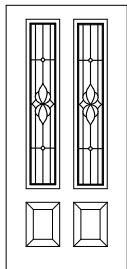
SOL439



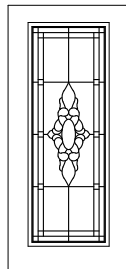
SOL239



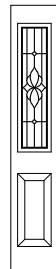
SOL243



SOL240 Twin



SOL460



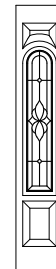
SOL230



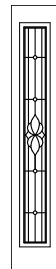
SOL239



SOL240



SOL243



SON160 23

# CLASSIC

ZINC | BRASS



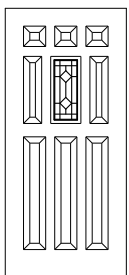
CLA110



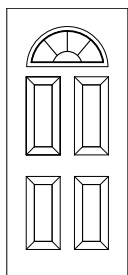
CLA440



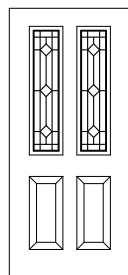
CLA240



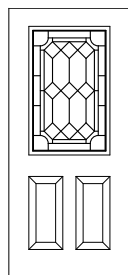
24 CLA110



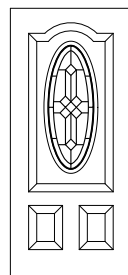
CLA400



CLA230 Twin



CLA430



CLA150



# CONTAINS GLUE CHIP BEVELS ONLY

PRIVACY RATING 7

A ZINC CAMING

C CLEAR BEVEL

B GLUE CHIP



CLA400#



CLA460



CLA160



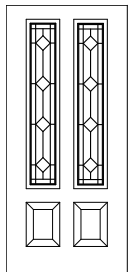
CLA150



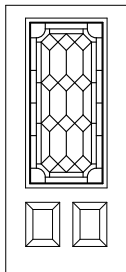
CLA430



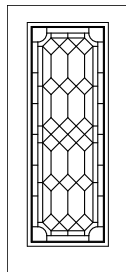
CLA230



CLA240 Twin



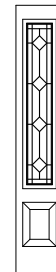
CLA440



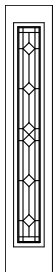
CLA460



CLA230



CLA240



CLA160

# 10-YEAR LIMITED WARRANTY

For Purchases Made On or After August 1, 2018

Signamark fiberglass exterior entry and patio door systems, door slabs and other components (hereinafter Product) by Trinity Glass International, Inc. (hereinafter Trinity) are warranted to be free from defects in material and workmanship that would render the Product unfit for its intended use under normal conditions, subject to the conditions and restrictions contained herein. This warranty extends only to the original purchaser of the Product (hereinafter Customer) from Trinity, from the date the Product is first purchased and extending to the following periods:

Limited Lifetime Warranty on all door slabs and sidelite slabs

Limited Lifetime Warranty on PVC jambs, brickmoulds and mullions

Limited Lifetime Warranty on doorlite (glass) frames

10 Years Limited Warranty on insulated glass against seal failure

5 Years Limited Warranty on factory finish (paint and stain)

2 Years Limited Warranty on wood products (i.e. jambs, brickmoulds, mullion) and all other components not specified in this warranty

The following are exceptions that may void the warranty or are not otherwise considered to be defects in material or workmanship:

1. Damage caused by failure to comply with the installation, finishing and maintenance instructions and recommendations by Trinity.
2. Damage caused by improper storage and handling, abuse, abnormal and unreasonable use by the Customer or other parties beyond the control of Trinity, to include but not limited to damages caused during shipping, handling, installation, or any act(s) performed to the Products not in compliance with Trinity's instructions and recommendations.
3. Damage from harsh natural conditions, including but not limited to substantial exposure to sun, salt spray, lightning, windstorms, earthquakes, acts of God, and other severe environmental conditions including but not limited to harsh chemicals or solvents, such as acidic brick washes or stucco leach.
4. Broken or shattered glass, normal wear and tear of components, improper maintenance, improper cleaning, improper caulking, and damage caused by pets or wild animals.
5. Bowing not exceeding 1/4 inch in the plane of the door. This shall be determined by placing a straight edge on the bowed surface of the door and measuring the point of maximum distance between the bottom of the straight edge and the surface of the door, accounting for panels and glazing recesses.
6. For unfinished Products, failure to properly finish all door/sidelite/transom surfaces and/or jamb materials within 2 weeks of installation or 6 months from the date of purchase, whichever is sooner.
7. Natural variations in color or texture of any wood grain surface shall not be considered a defect. When exposed to direct sunlight over long periods of time, discoloration may occur, but this will be within the accepted tolerances contained within 5 Delta E units, calculated in accordance with ASTM E 308-85, ASTM E 805-81 and ASTM D 2244-85, effective on the date the product is manufactured. Non-uniform fading and/or color changes are natural occurrences if the exterior surfaces of the products are not equally exposed to the sun and other environmental conditions.
8. Natural conditions created during the manufacturing process used in making decorative glass panels such as bubbles, streaks and swirls in decorative glass shall not be considered a defect. Irregularity in glass that is not visible from farther than six feet shall not be considered defects.
9. Any damage caused by improper installation of a storm door or the installation of a non-ventilating, full glass storm door shall void this warranty.
10. This warranty applies only to Products installed in owner occupied residential dwellings within the U.S., during the Customer's ownership, and is non-transferable.
11. Repaired or replaced components are warranted on the same terms and only for the remainder of the original warranty period. Color and grain match are not guaranteed. Trinity reserves the right to discontinue or change products or components. If a product or component is not available, Trinity may select and provide a like product or component of equal quality and price.

Warranty Claim Procedures:

In the event of a defect covered under this warranty, Customer shall comply with the following claim procedures:

1. Written warranty claim shall be presented to Trinity.
2. Customer's written claim must include the following information:
  - Nature or adequate description of defect(s).
  - Identification of product including size, design, type, and product number (if available).
  - Date of purchase.
  - Proof of purchase.
3. Upon Trinity's request, Customer must permit Trinity (or its representative) to inspect the claimed defective Product and provide photographs of the defective Product. Trinity shall have 30 days from receipt of Customer's written claim to exercise this option to inspect.

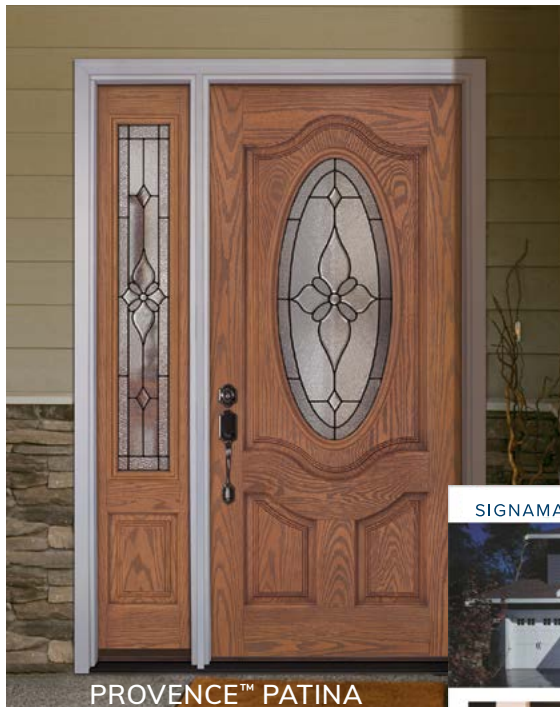
Upon receipt of a valid claim, Trinity shall have the option to either repair the product or provide a replacement product of like kind and design. Further, in lieu of repair or replacement, Trinity reserves the right to refund the Customer's purchase price (not replacement price). THIS SHALL BE THE CUSTOMER'S SOLE AND EXCLUSIVE REMEDY, AND IN NO EVENT SHALL TRINITY BE RESPONSIBLE FOR LABOR, SHIPPING, FINISHING EXPENSES, REMOVAL OF PRODUCT, INSTALLATION OF REPLACEMENT PRODUCT, OR OTHER INCIDENTAL AND/OR CONSEQUENTIAL CHARGES, COSTS, EXPENSES OR CLAIMS INCURRED BY CUSTOMER.

If Trinity elects to refund the purchase price, this warranty will be prorated from the date of purchase in the following manner: 0-5 years, 100% of the original purchase price; 6-10 years, prorated at 75% of original purchase price; and 11 years and up, 50% of original purchase price.

Trinity makes no other warranty, including a warranty of merchantability or fitness for a particular purpose, with respect to the product or replacement except to the extent provided herein. Invalidation of any one or more of the provisions of this limited warranty shall in no way affect any of the provisions in this limited warranty which remain in full force and effect. Any and all legal actions for any and every breach of this warranty shall be instituted and maintained in any court of competent jurisdiction in the County of King, State of Washington. Trinity reserves the right to modify the terms and conditions of this warranty without prior notice.

Trinity Glass International, Inc. | 33615 1st Way South | Federal Way, WA 98003

Revised 7/30/2018



PROVENCE™ PATINA

VISIT  
US  
ON  
THE  
WEB



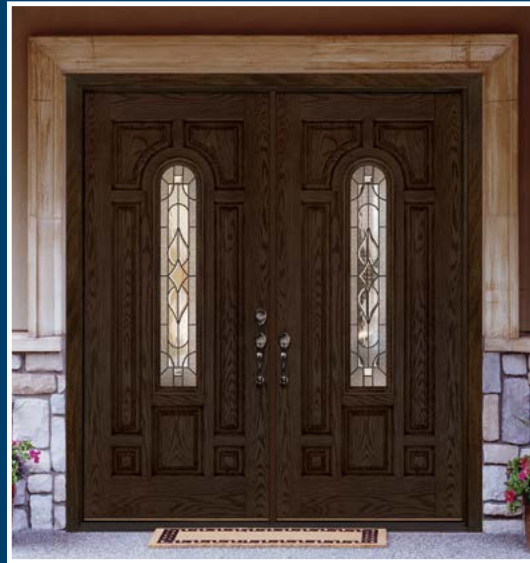
TURQUOISE™ ZINC



View our full line of products along with helpful resource information at

SIGNAMARK.COM

# SIGNAMARK®



## GLASS COLLECTIONS

Exterior Doors

[SIGNAMARK.COM](http://SIGNAMARK.COM)

